

SPECIFICATION

Coil Weight	Max. 30,000 kg
Strip Width	Max. 2000 mm
Strip Thickness	0.3~12mm
Production Speed	up to 200 m/min
Material Types	Stainless Steel, Aluminium, Cold Rolled, Hot Rolled & Surface Treated Coil, Copper, Galvanized

鋼捲分條機規格

	Max. 30,000 kg
	Max. 2000 mm
	0.3~12 mm
	up to 200 m/min

FEATURES

Uncoiler

Coil I.D - 508 mm and 610 mm
Constant back tension with AC Servo Motor drive
Automatic coil height and centerline adjustment

Flattener

Motorized adjustment with setting and data display
Improve coilset residual stress

Loop Pit

Elevator type threading table to adjust the depth of loop according to material characteristic

Slitter

Multiple slitter units can be exchanged for the time saving
Knife blade axis adjustment for screw gear backlash elimination
AC Servo driven

Rewinder

Vertical type rewinder retrieves the scrap material with the conveyor for scrap coil removing

Loop Pit

Swing type threading table threads the material easily and provide enough buffering space for the loop

Tension Unit

Belt Bridle driven to ensure the smoothness of recoiling
Belt or wool felt

Adjustable Deflector Roll

The height of deflector roll is able to be adjusted. According to the material characteristics, it can be adjusted to the suitable angle to recoil

Recoiler

5 pieces wedge type seamless arc plate with hard chrome plated treatment to reduce the damage of coil inner layer
AC servo Motor control with constant tension recoiling
Coil I.D from 508 mm and 610 mm

特點

放捲機

508 610 mm
AC

粗整機

前緩衝坑

分條刀座組

AC

邊料捲取機

後緩衝坑

皮帶張力機

可調式轉撇輪

收捲機

AC
508 610 mm



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COIL HANDLING SYSTEM

SLITTING LINE SYSTEM

鋼捲分條機

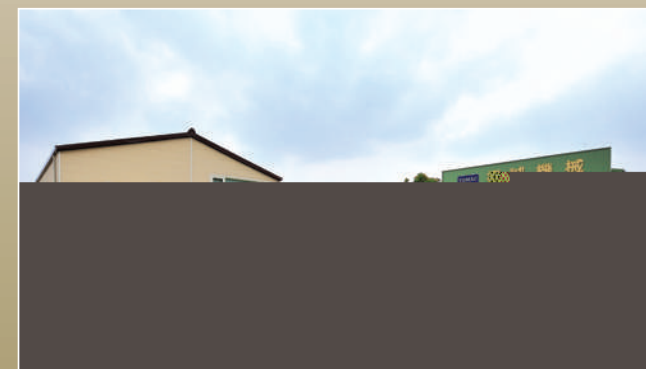
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